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QUESTION 1

Which Experimental Design typically is most associated with the fewest number of input variables or factors in the design?

- A. Fractional Factorial design
- B. Full Factorial design
- C. Simple Linear Regression
- D. Response Surface Design

Correct Answer: D

QUESTION 2

When a Belt properly analyzes the results of an experiment he must examine the Residuals in expectation of finding all of the following except _____.

- A. Some Residuals higher than others
- B. Residuals will represent a Linear Regression
- C. All Residuals within 2 Standard Deviations of the Mean
- D. Some Residuals lower than others

Correct Answer: B

QUESTION 3

A set of data from a process has 8 readings per sample and 50 samples. The mean of the 50 sample means is 12.62. The mean of the 50 ranges is 0.18. A customer requires that SPC charts be done on their forms which have spaces for only 5 readings per sample. In preparation for calculating the new control limits the following question is asked, "Will the new average range be larger or smaller than the current average range?". The answer is:

- A. yes
- B. no
- C. maybe
- D. smaller
- E. larger
- F. same size
- G. none of the above

Correct Answer: D

QUESTION 4

A Factorial Experiment based on a Level 2 Design with 6 factors would require 16 runs to fully assess the interactions.

- A. True
- B. False

Correct Answer: B

QUESTION 5

A team wants a technique for displaying the connection between various customer needs and various features on a product. They should use:

- A. written and diagrammed work instructions
- B. flow charts and process maps
- C. cause and effect diagrams
- D. Pareto chart
- E. relationship matrix

Correct Answer: E

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