

# CLSSBB<sup>Q&As</sup>

Certified Lean Six Sigma Black Belt (CLSSBB)

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**QUESTION 1**

Dr. W. Edwards Deming:

- A. lectured in Japan after World War II
- B. was an author of several books in the US
- C. lectured widely in the US
- D. is considered an expert in the quality field
- E. all of the above
- F. none of the above

Correct Answer: E

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**QUESTION 2**

A team wants a technique for determining and displaying priorities based on frequency of various defect types. They should use:

- A. written and diagrammed work instructions
- B. flow charts and process maps
- C. cause and effect diagrams
- D. Pareto chart
- E. relationship matrix

Correct Answer: D

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**QUESTION 3**

For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a \_\_\_\_\_ to display the data?

- A. Individual Chart
- B. C Chart
- C. Xbar Chart
- D. P Chart

Correct Answer: D

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**QUESTION 4**

It would be more likely than not for a Belt conducting a RegressionAnalysis to find that the \_\_\_\_\_.

- A.  $r^2$  value is smaller than the absolute value of  $r$
- B. Correlation Coefficient equals  $r^2$
- C. Coefficient of Determination is less than  $r^2$
- D. Correlation Coefficient equals  $r$  divided by 2

Correct Answer: A

**QUESTION 5**

This table displays the inventory of fasteners in a storage cabinet. A bolt is selected at random from the fastener cabinet. Find the approximate probability it is size  $7/8$ .

	size			
	.500	.625	.750	.875
Nut	146	300	74	41
Washer	280	276	29	32
Bolt	160	214	85	55

- A. 11
- B. .08
- C. .09

D. .30

E. none of the above

Correct Answer: A

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