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QUESTION 1

Process Capability is a function of which of these?

A. Customer requirements

B. Process performance

C. Output over time

D. All of these answers are correct

Correct Answer: D

QUESTION 2

Significant variation in process performance is a consequence of several causes that can be classified using which of the terminologies shown. (Note: There are 2 correct answers).

A. Common

B. Random

C. Uneducated

D. Special

E. Vital

Correct Answer: AD

QUESTION 3

Which statement(s) are correct for the Regression Analysis shown here? (Note: There are 2 correct answers).

A. This Regression is an example of a Multiple Linear Regression.

B. This Regression is an example of Cubic Regression.

C. %Cu explains the majority of the process variance in heat flux.

D. Thickness explains over 80% of the process variance in heat flux.

E. The number of Residuals in this Regression Analysis is 26.

Correct Answer: AD

QUESTION 4

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A periodic time frame can be used to arrange for Control Limit and Center Line calculations with good SPC implementation in a process.

A. True

B. False

Correct Answer: A

QUESTION 5

Cost of Poor Quality (COPQ) can be classified as either Tangible (Visible) Costs or Hidden Costs.

A. True

B. False

Correct Answer: A

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