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QUESTION 1

_____ Distributions occur when data comes from several sources that are supposed to be the same yet are not.

- A. Skewed
- B. Bimodal
- C. Gaussian
- D. Tri-peaked

Correct Answer: A

QUESTION 2

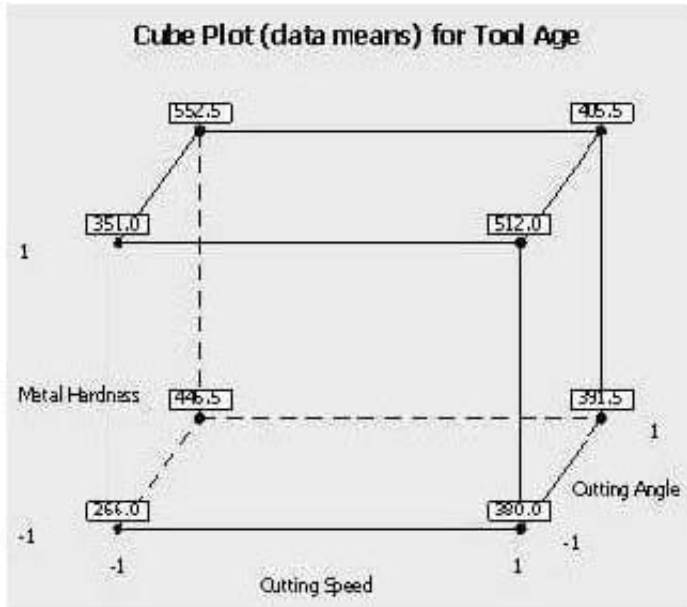
One of the 5S approaches to eliminating waste is to minimize work activities that are out of the ordinary thereby requiring unusual decisions and actions to accomplish the correct things. This 5S tool is called _____.

- A. Standardizing
- B. Scheduling
- C. Sustaining
- D. Sorting

Correct Answer: A

QUESTION 3

Which statement(s) are correct about the Factorial Plot shown here?



- A. When the cutting speed increased from low to high level, the tool age increases
- B. The coefficient of the metal hardness is positively related to the output of tool age
- C. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age
- D. All of the above

Correct Answer: D

QUESTION 4

Which of the following is NOT an advantage of using a median?

- A. Extreme values do not affect the median as strongly as they affect Mean
- B. A median can be calculated for qualitative descriptions
- C. Median is easy to understand
- D. Median can be calculated even for open-ended classes

Correct Answer: D

QUESTION 5

What percentage of data is included in +/- 1.5 Sigma?

- A. 43.32 %
- B. 86.64 %

C. 68.24 %

D. 0 %

Correct Answer: C

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