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QUESTION 1

Cost of Poor quality (COPQ) does not include:

- A. internal failure costs
- B. external failure costs
- C. appraisal costs
- D. marketing costs

Correct Answer: D

QUESTION 2

What percentage of data is included in +/- 1.5 Sigma?

- A. 43.32 %
- B. 86.64 %
- C. 68.24 %
- D. 0 %

Correct Answer: C

QUESTION 3

Fractional Factorial, _____ and Response Surface Method are types of planned experiments.

- A. Multi-Vari Analysis
- B. Baldrige Channels
- C. One Factor at a Time or OFAT
- D. Factorial Design

Correct Answer: D

QUESTION 4

It would be more likely than not for a Belt conducting a Regression Analysis to find that the _____.

- A. r^2 value is smaller than the absolute value of r
- B. Correlation Coefficient equals r^2

- C. Coefficient of Determination is less than r^2
- D. Correlation Coefficient equals r divided by 2

Correct Answer: A

QUESTION 5

Assessing process proportion as opposed to evaluating a process with respect to a set target can be done using which of these?

- A. Process proportion equals some value range
- B. Process proportion equals some desired value
- C. Target is current
- D. Proportion of the tail is equal

Correct Answer: B

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