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QUESTION 1

A process is turning out end items that have defects of type A or type B or both. If the probability of type A defect is 0.1 and of a type B is 0.2, the probability that an end item will have no defect is

- A. 0.7
- B. 0.30
- C. 0.72
- D. 0.68

Correct Answer: C

QUESTION 2

You are requested by top management to establish an audit program of the quality systems in each branch plant of your firm. Which of the following schemes would you use in selecting the audit team to optimize continuity, direction, availability, and technology transfer?

- A. A full time audit staff.
- B. All volunteer audit staff.
- C. Hybrid audit staff (a proportion of answers a and b above).
- D. An outside consulting firm.

Correct Answer: C

QUESTION 3

Analysis of data on all product returns is important because

- . Failure rates change with length of product usage.
- . Changes in design and in customer use are often well reflected.
- . Immediate feedback and analysis of product performance becomes available.

- A. I only
- B. I and III only
- C. II and III only
- D. I, II and III

Correct Answer: D

QUESTION 4

In the planning of a new major manufacturing program, the greatest quality effort should be put logically in

- A. Inspection of product.
- B. Nondestructive testing equipment.
- C. Nonconformance to specifications.
- D. Prevention of occurrence of substandard quality.

Correct Answer: D

QUESTION 5

A comprehensive corrective action program is initiated at a large company. Input for CARs are received from customers, internal and external audits, material review reports and other sources. Which two of the following groups would usually administer and control the CAR process?

. Management review team. . Quality department. . Corrective Action Board. . Material Review Board.

- A. I and II only
- B. I and III only
- C. II and III only
- D. III and IV only

Correct Answer: B

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