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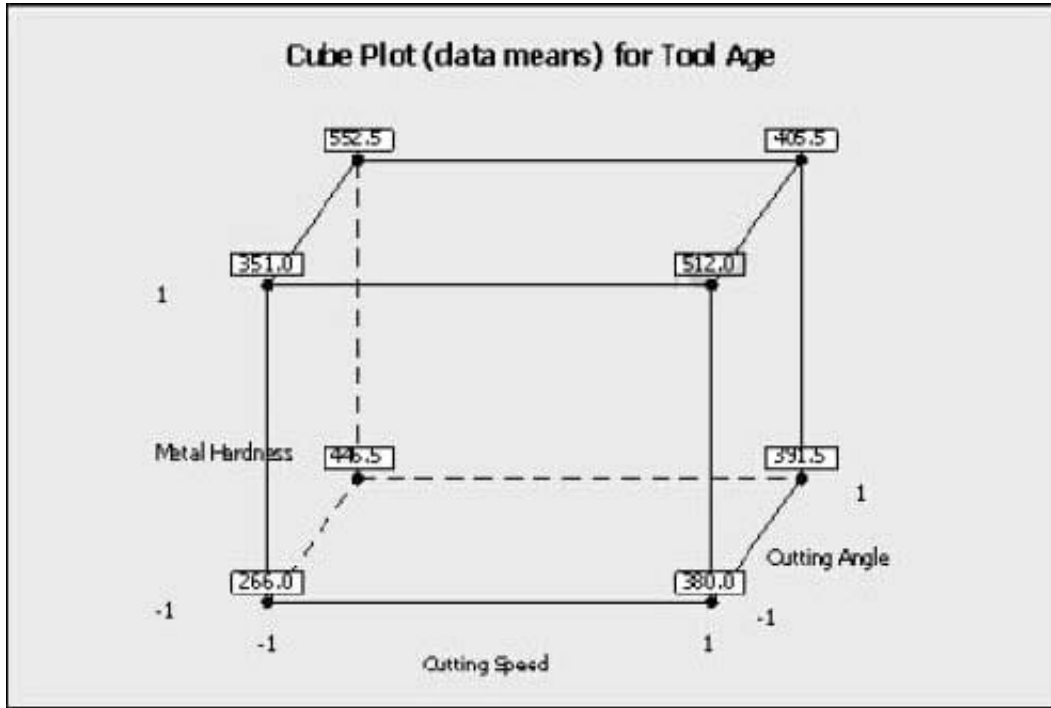
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QUESTION 1

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).



- A. When the cutting speed increased from low to high level, the tool age increases
- B. The coefficient of the metal hardness is positively related to the output of tool age
- C. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age
- D. These plots prove a statistically significance factor with 95% confidence
- E. These plots are an example of interaction plots

Correct Answer: ABC

QUESTION 2

When variation is removed from the output of a process then the process customer can have more confidence in the experience that results from the process.

- A. True
- B. False

Correct Answer: A

QUESTION 3

The Lean toolbox includes all of the following items except _____.

- A. Poke-Yoke
- B. Standard Operating Procedures
- C. Kaizen
- D. 5S the work area

Correct Answer: B

QUESTION 4

The distance between the Mean of a data set and the Point of Inflection on a Normal curve is called the _____.

- A. Curve Spread
- B. Standard Deviation
- C. Numerical Average
- D. Data Breadth

Correct Answer: B

QUESTION 5

A Full Factorial experiment using a 2 level 4 factor approach has been proposed to test the viability of an extrusion machine experiment. How many treatment combinations will this approach involve?

- A. 8
- B. 16
- C. 32
- D. 64

Correct Answer: B

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