

CSSGB^{Q&As}

Six Sigma Green Belt

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QUESTION 1

A set or collection of objects or individuals. It can be the corresponding set of values that measure a certain characteristic of a set of objects or individuals.

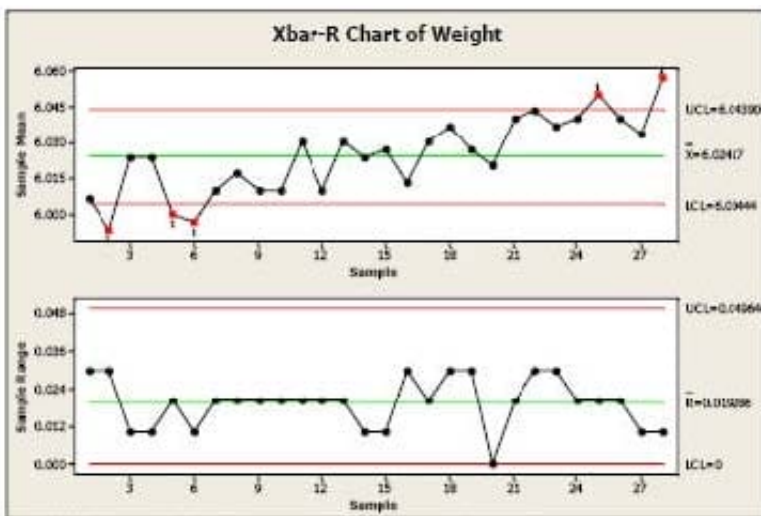
- A. Factors
- B. Alpha Risk
- C. Median
- D. Population

Correct Answer: D

QUESTION 2

Use Minitab to construct an X and R-chart from this data set. Is the process stable? If no, at what times is it unstable?

Correct Answer: Check the answer in explanation.



No, when 9:30am, 10:15am, 10:30am, 3:15pm and 4:00pm.

QUESTION 3

The Purchase Orders for Glenn Manufacturing Company were being copied by an employee and sent to four different departments yet only one department took an action based on the information in the PO. This is an example of _____.

- A. External Failure Costs

- B. Appraisal Costs
- C. Internal Failure Costs
- D. Prevention Costs

Correct Answer: C

QUESTION 4

A Belt will occasionally do a quick experiment referred to as an OFAT which stands for _____.

- A. Only a Few Are Tested
- B. Opposite Factors Affect Technique
- C. One Factor At a Time
- D. Ordinary Fractional Approach Technique

Correct Answer: C

QUESTION 5

_____ Distributions occur when data comes from several sources that are supposed to be the same yet are not.

- A. Skewed
- B. Bimodal
- C. Gaussian
- D. Tri-peaked

Correct Answer: A

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