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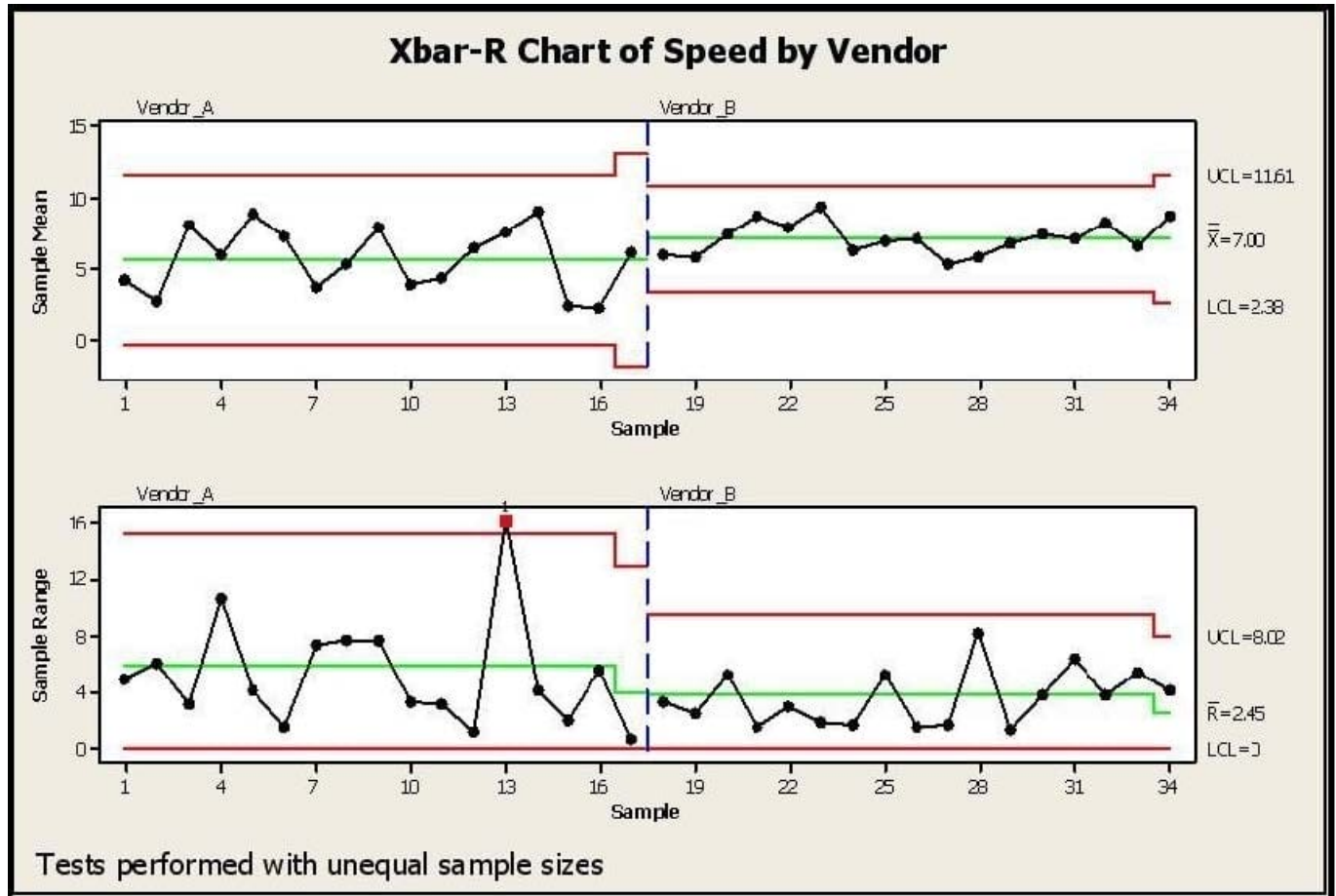
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QUESTION 1

SPC Charts are used extensively in different business and decision-making environments. In this example a vendor is being selected based on speed of delivery. Which of the conclusions would help you pick a vendor for your needs regarding lead-time of delivery from your vendors? (Note: There are 4 correct answers).



- A. Vendor A with a much shorter lead time in delivery
- B. Vendor B as it has a better consistency (lower variance) on lead time
- C. Vendor B as Vendor A shows a situation out of control as shown in red
- D. Vendor B as the Control Limits are much narrower than Vendor A
- E. Vendor B with higher lead time, but a process with much narrower Control Limits

Correct Answer: BCDE

QUESTION 2

A _____ problem in the Measurement System suggests that there is a lack of consistency in the measurement

over time.

A. Linearity

B. Bias

C. Stability

D. Magnitude

Correct Answer: C

QUESTION 3

A Belt rearranged the location of the parts inventory for a rework station locating the most often used parts to be within hand reach of the repair person. This rearrangement resulted in quicker repair times by eliminating one of seven major elements of waste which is the Waste of _____.

A. Motion

B. Conveyance

C. Inventory

D. Waiting

Correct Answer: A

QUESTION 4

Which of the following tools is not used to eliminate or prevent wastes?

A. Kanban

B. 5S

C. Brainstorming

D. Poka-yoke

Correct Answer: C

QUESTION 5

From the variance F-test shown above, which of these conclusions is/are valid?

- A. The variance between the class score distribution is significantly different
- B. The variance between the class score distribution is not significantly different
- C. This test applies only to Normal Distributed data at 99 % confidence
- D. This test applies only to Non-normal Data at 99 % confidence
- E. There are not enough data points to make any statistical conclusions

Correct Answer: A

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