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IASSC Certified Lean Six Sigma Green Belt

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**QUESTION 1**

An employee of ACME Corporation noticed that every loan application that gets approved is copied four times and is stored in different locations in the company for no apparent reason. This would be an example of \_\_\_\_\_.

- A. Internal Failure Costs
- B. Appraisal Costs
- C. External Failure Costs
- D. Prevention Costs

Correct Answer: A

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**QUESTION 2**

Inferential Statistics is largely about Significance. There are both Practical and \_\_\_\_\_ Significance to consider during an analysis of data in a Lean Six Sigma project.

- A. Problematic
- B. Impractical
- C. Usable
- D. Statistical

Correct Answer: D

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**QUESTION 3**

The purpose of a Process Map is to identify the complexity of the process and to record all actions and decision points in the process.

- A. True
- B. False

Correct Answer: A

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**QUESTION 4**

Typically a person who is trained to the skill level of a Black Belt is nearly 80% dedicated to applying Lean Six Sigma methodologies towards process solutions.

- A. True

B. False

Correct Answer: B

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**QUESTION 5**

Conducting a viable Capability Analysis using Attribute Data one must obtain a fairly large sample set to be statistically sound.

A. True

B. False

Correct Answer: A

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