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**QUESTION 1**

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the \_\_\_\_\_.

- A. Standard Deviation
- B. Mean
- C. Median
- D. True value

Correct Answer: D

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**QUESTION 2**

Which of the following is used to test the significance for the analysis of a Variance Table?

- A. t Test
- B. F Test
- C. Chi Square Test
- D. Acid Test

Correct Answer: B

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**QUESTION 3**

The very best way to begin an effort to map a process is to do which of these?

- A. Interview the process owner
- B. Interview the manager of the department
- C. Walk the actual process from beginning to end
- D. Take pictures of the factory floor at each shift

Correct Answer: C

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**QUESTION 4**

Multiple Linear Regressions (MLR) is best used when which of these are applicable? (Note: There are 3 correct answers).

- A. Non-linear relationships between the inputs X's and output Y
- B. Uncertainty in the slope of the linear relationship between an X and a Y

- C. Relationships between Y (output) and more than one X (Input)
- D. Preventing the use of a Designed Experiment if unnecessary
- E. We assume that the X's are independent of each other

Correct Answer: CDE

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#### QUESTION 5

The Lean Principle action in the 5S approach that deals with having those items needed regularly at hand and those items need less regularly stored out of the way is known as \_\_\_\_\_.

- A. Shining
- B. Standardizing
- C. Sustaining
- D. Sorting

Correct Answer: D

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