



MB7-849^{Q&As}

NAV 2009 Manufacturing

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**QUESTION 1**

You are the consultant on a Microsoft Dynamics NAV 2009 implementation. You have worked with your client to set up items, production BOMs, and a production forecast. Sales orders have not been entered in the system and there is no inventory on hand. The bike item has an associated BOM. The purchased components include one saddle and one lamp per bike. In the production sales forecast, there is demand entered for a period of 100 bikes, 30 saddles, and no lamps. You have your client execute Calculate Regenerative Plan using MPS only (not MRP) in the Planning Worksheet. What results do you expect for the bike, saddle, and lamp?

- A. Bike = 100; Saddle = 0; Lamp = 0
- B. Bike = 100; Saddle = 30; Lamp = 0
- C. Bike = 100; Saddle = 100; Lamp = 100
- D. Bike = 100; Saddle = 130; Lamp = 100

Correct Answer: B

QUESTION 2

Microsoft Dynamics NAV 2009 handles both productive and non-productive throughput time. What types of non-productive time are supported? Choose the 3 that apply.

- A. Wait time
- B. Setup time
- C. Move time
- D. Queue time

Correct Answer: ACD

QUESTION 3

What activities might be performed using Finished Production Orders? Choose the 3 that apply.

- A. Standard, expected, and actual costs of a production order may be reviewed using the Production Order Statistics window.
- B. Production order ledger entries may be reviewed for information regarding quantity, work centers, and machine centers.
- C. Additional activity may be posted to a finished production order after changing the status to Allow Posting.
- D. In a make-to-order environment, a finished production order may be selected as a template for creating new production orders using the Copy Prod. Order Document function.

Correct Answer: ABD

**QUESTION 4**

You are the consultant on a Microsoft Dynamics NAV 2009 implementation. You are assisting your client set up routings for manufacturing bicycles. For this particular bike, the frame is painted first and then the front and back wheel assemblies are completed simultaneously prior to the final assembly. Your client has set up the following routing lines.
Operation Number Description 10 Painting 20 Front Wheel 30 Back Wheel 40 Final Assembly

What entries must be made in the Next Operation No. and Previous Operation No. fields on the routing lines for parallel scheduling to occur?

- A. Painting - Next Operation No. = 20 Front Wheel - Previous Operation No. = 10, Next Operation No. = 30 Back Wheel - Previous Operation No. = 20, Next Operation No. = 40 Final Assembly - Previous Operation No. = 30
- B. Painting - Next Operation No. = 40 Front Wheel - Previous Operation No. = 10, Next Operation No. = 40 Back Wheel - Previous Operation No. = 10, Next Operation No. = 40 Final Assembly - Previous Operation No. = 10
- C. Painting - Next Operation No. = 20 and 30 Front Wheel - Previous Operation No. = 10, Next Operation No. = 40 Back Wheel - Previous Operation No. = 10, Next Operation No. = 40 Final Assembly - Previous Operation No. = 20 and 30
- D. Painting - Next Operation No. = 20 Front Wheel - Previous Operation No. = 10, Next Operation No. = 40 Back Wheel - Previous Operation No. = 10, Next Operation No. = 40 Final Assembly - Previous Operation No. = 30

Correct Answer: C

QUESTION 5

What Replenishment System(s) are available for selection on a Stockkeeping Unit Card?

- A. Purchase
- B. Purchase, Production Order
- C. Purchase, Production Order, Transfer
- D. Purchase, Production Order, Transfer, Positive Adjustment

Correct Answer: C



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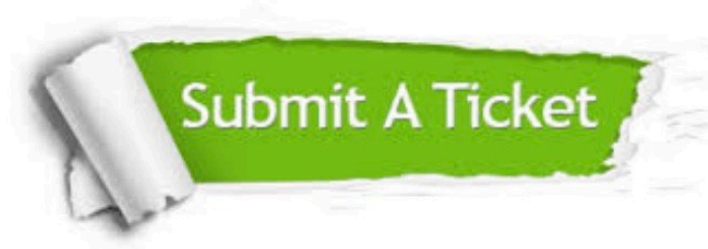
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