

API-571^{Q&As}

Corrosion and Materials Professional

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QUESTION 1

For carbon steel, common velocity limits are generally limited to _____ fps for rich amine and _____ fps for lean amine.

- A. 8-10, 30
- B. 6-9, 15
- C. 4-8, 10
- D. 3-6, 20

Correct Answer: D

QUESTION 2

Cracking can occur at low caustic levels if a concentrating mechanism is present. In such cases, caustic concentrations of _____ ppm are sufficient to cause cracking.

- A. 50-100
- B. 100-150
- C. 150-200
- D. 200-250

Correct Answer: A

QUESTION 3

Although the loss of toughness from temper embrittlement is not evident at operating temperatures, equipment that is temper embrittled may be susceptible to _____ during start-up and shutdown.

- A. Thermal fatigue
- B. Cyclic stress
- C. Notch toughness
- D. Brittle fracture

Correct Answer: D

QUESTION 4

_____ is a form of carbon that may promote carburization, particularly during decoke cycles where temperatures exceed the normal operating temperatures.

- A. Carbonic acid
- B. Coke
- C. Crude oil
- D. None of the above

Correct Answer: B

QUESTION 5

HCL acid corrosion is found in several units, especially _____ and _____, units, hydroprocessing units and catalytic reformer units.

- A. Amine, crude
- B. Crude, Alkylation
- C. Vacuum, Amine
- D. Crude, Vacuum

Correct Answer: D

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