

# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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#### **QUESTION 1**

When variation is removed from the output of a process then the process customer can have more cor	nfidence i	n the
experience that results from the process.		

A. True

B. False

Correct Answer: A

#### **QUESTION 2**

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 22 pots per day if the outside temperature exceeds 600 F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 18.2 pots per day were sold with a Standard Deviation of 0.9 pots. What is the Z value for this sales process?

A. 1.23

B. 1.62

C. 2.11

D. 4.22

Correct Answer: D

#### **QUESTION 3**

Using this data calculate the percentage of DPU. Data: 763 defects, 18,000 units.

A. 2.12

B. 3.42

C. 4.24

D. 5.72

Correct Answer: C

#### **QUESTION 4**

When a Belt Poka-Yoke\\'s a defect out of the process entirely then she should track the activity with a robust SPC system on the characteristic of interest in the defect as an early warning system.

A. True



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B. False		
Correct Answer: B		
QUESTION 5		
Much of the Six Sigma methodology is use	d to identify and remove causes for _	·
A. Process Variation		
B. Material Costs		
C. Excess Inventory		
D. Lost Sales		
Correct Answer: A		
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