

LSSMBB^{Q&As}

Lean Six Sigma Master Black Belt

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QUESTION 1
Control Charts were developed by Dr. Shewhart to track data over time. To detect Special Cause variation the Control Charts use which of these?
A. Data shift analysis
B. Outlier analysis methods
C. Center Line and Control Limits
D. None of the above
Correct Answer: C
QUESTION 2
When conducting a Hypothesis Test using Continuous Data the proper sample size is influenced only by the extent to which we need to assess a Difference to be detected but not the inherent variation in the process.
A. True
B. False
Correct Answer: B
QUESTION 3
Six Sigma is a business improvement discipline whose fundamental view is based on a oriented approach of the business.
A. Profit
B. Performance
C. Process
D. Predatory
Correct Answer: B
QUESTION 4
Much of the Six Sigma methodology is used to identify and remove causes for
A. Process Variation
B. Material Costs



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- C. Excess Inventory
- D. Lost Sales

Correct Answer: A

QUESTION 5

The main feature(s) that differentiate the Control Chart from the Run Chart are which the following?

- A. The presence of a statistically calculated center line and upper and lower limits
- B. The Run Chart shows data over time and the Control Chart shows data at one point in time
- C. The Run Chart requires more data than the Control Chart
- D. The Run Chart is used in the "Measure" Phase while the Control Chart is used in the "Control" Phasex\\'

Correct Answer: A

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