

# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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**QUESTION 1**

Those people who have a interest in the outputs of a process are known as \_\_\_\_\_.

- A. Stakeholders
- B. Senior management
- C. Co-workers
- D. Process owners

Correct Answer: A

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**QUESTION 2**

A(n) \_\_\_\_\_ has occurred when two inputs have a greater impact on a change in the output than either of the inputs has by itself.

- A. Dependency
- B. Bimodal reaction
- C. Interaction
- D. Amplified effect

Correct Answer: C

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**QUESTION 3**

Given repeatability RPT =4 and reproducibility RPD = 3, calculate precision MS

- A. MS = 3
- B. MS = 7
- C. MS = 25
- D. MS = 5

Correct Answer: D

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**QUESTION 4**

A measurement system has sufficient discrimination if:

- A. A measurement system should not discriminate

- B. The measurement unit is at most one-tenth of the six sigma spread of the total process variation
- C. You can get output to the second decimal point
- D. If the tool can be easily calibrated

Correct Answer: B

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**QUESTION 5**

When we compare short-term and long-term Capability which of these is true?

- A. Cp is better for the short term
- B. Both short-term and long-term performance are alike
- C. Performance tends to improve over time
- D. Cp is better for the long-term

Correct Answer: A

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