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QUESTION 1

Skewed, or Mixed, Distributions occur when data comes from several sources that are supposed to be the same yet are not.

- A. True
- B. False

Correct Answer: A

QUESTION 2

In determining a 'process average fraction defective' using inductive or inferential statistics, we are making inferences about _____ based on _____ taken from _____.

- A. Statistics, samples, populations
- B. Population, samples, statistics
- C. Population, samples, populations
- D. Sample, statistics, population

Correct Answer: B

QUESTION 3

Six Sigma refers to a process whose output has at least 80% of its data points within +/- 6 Standard Deviations from the Mean.

- A. True
- B. False

Correct Answer: B

QUESTION 4

The Central Limit Theorem helps us understand the _____ we are taking and is the basis for using sampling to estimate population parameters.

- A. Analysis
- B. Kurtosis
- C. Risk
- D. Route

Correct Answer: C

QUESTION 5

The Regression Model for an observed value of Y contains the term β_0 which represents the Y axis intercept when X = 0.

- A. True
- B. False

Correct Answer: A

QUESTION 6

Non-parametric testing is done when which of these are applicable? (Note: There are 3 correct answers).

- A. When the traditional t tests don't produce the results we need
- B. A Hypothesis Test for the Median of the population is in question
- C. It does not require data to come from Normally Distributed populations
- D. They look at the Median rather than the Mean of populations
- E. When there are no parameters to measure in the process

Correct Answer: BCD

QUESTION 7

The higher the sigma level of a process the better the performance.

- A. True B. False

Correct Answer: A

QUESTION 8

The 5 Why Analysis is only useful if the possible independent variable can be broken down into five possible causes.

- A. True
- B. False

Correct Answer: B

QUESTION 9

To draw inferences about a sample population being studied by modeling patterns of data in a way that accounts for randomness and uncertainty in the observations is known as _____.

- A. Influential Analysis
- B. Inferential Statistics
- C. Physical Modeling
- D. Sequential Inference

Correct Answer: B

QUESTION 10

The 80:20 rule is associated with which of these tools?

- A. Pareto Chart
- B. Simon's Cross-Functional Tool
- C. SIPOC
- D. Framing Tool

Correct Answer: A

QUESTION 11

The generation of a Regression Equation is justified when we _____. (Note: There are 4 correct answers).

- A. Expect the relationship to be Linear between the output and inputs
- B. Know that there is a non-linear relationship between output and input(s)
- C. Need to understand how to control a process output by controlling the input(s)
- D. Experience several process defects and have no other way to fix them
- E. When it is very expensive or too late to measure the output

Correct Answer: ACDE

QUESTION 12

A Lean Principle that addresses efficiency by the process worker is called _____?

- A. Visual Factory

- B. Supervising
- C. Training
- D. Standardizing

Correct Answer: D

QUESTION 13

Which of the following is used to test the significance for the analysis of a Variance Table?

- A. t Test
- B. F Test
- C. Chi Square Test
- D. Acid Test

Correct Answer: B

QUESTION 14

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the _____.

- A. Standard Deviation
- B. Mean
- C. Median
- D. True value

Correct Answer: D

QUESTION 15

Process Capability is a function of which of these?

- A. Customer requirements
- B. Process performance
- C. Output over time
- D. All of these answers are correct

Correct Answer: D

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